

HIGH TEMPERATURE FLUROELASTOMER HEAT – SHRINKABLE MARKER SLEEVE FOR USE WITH SUMIMARK III MARKING MACHINE 2 : 1 Shrink Ratio

MILITARY SPECIFICATION



RoHS Compliant

TYPICAL FEATURES

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| <p>1) SUMIMARK SM3 - 60 is a highly fluid resistant, flame retarded fluoroelastomer heat-shrinkable marker sleeve tubing that meets all of the material and functional requirements of military specification AMS-DTL-23053/13B.</p> <p>2) SUMIMARK SM3 - 60 is specifically designed for use with the SUMIMARK III marking system. It is <i>not</i> compatible with earlier Sumimark Model 1 and Model 2 machines.</p> <p>3) Shrink temperature is 120° C, far lower than other fluoroelastomer shrink tubing available.</p> <p>4) SUMIMARK SM3 - 60 when used in conjunction with the SUMIMARK III Marking System, provides marked</p> | <p>sleeves which meet or exceed the print permanence requirements of SAE-AS81531. Sumimark SM3 - 60 also meets the stringent outgassing requirements of NASA SP-R-0022A.</p> <p>5) Operating temperature range is -40° C to +200° C and up to 300° C for short periods.</p> <p>6) SUMIMARK SM3 - 60 is recommended for applications where resistance to aggressive solvents and high temperatures is required. SM3 - 60 is ideally suited for high temperature wire and cable markers and identification in applications such as aircraft engine environments.</p> |
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STANDARD SIZES

SIZE	INSIDE DIAMETER AS SUPPLIED (MIN)		INSIDE DIAMETER AFTER RECOVERY (MAX)		WALL THICKNESS AFTER RECOVERY (NOM)	
	INCH	(MM)	INCH	(MM)	INCH	(MM)
1/8	.125	(3.2)	.062	(1.6)	.031	(0.80)
3/16	.187	(4.8)	.093	(2.4)	.035	(0.90)
1/4	.250	(6.4)	.125	(3.2)	.035	(0.90)
3/8	.375	(9.5)	.187	(4.8)	.035	(0.90)
1/2	.500	(12.7)	.250	(6.4)	.035	(0.90)
5/8	.625	(15.9)	.312	(7.9)	.042	(1.10)
3/4	.750	(19.1)	.375	(9.5)	.042	(1.10)
1	1.000	(25.4)	.500	(12.7)	.049	(1.20)
1¼	1.250	(31.8)	.625	(15.9)	.055	(1.40)
1½	1.500	(38.1)	.750	(19.1)	.055	(1.40)

Standard Colors: White & black (other colors available per factory acceptance and quote)

Standard Package: Spooled (S)

How to Order: (Type of material) (Size) (Color) (Packaging)

Example: SM3 - 60 1/4 Black S

SM3 - 60 SPECIFICATION VALUES

PROPERTY (UNITS)	TEST METHOD	REQUIREMENT
Physical: Tensile strength (psi) Elongation (%) Tensile Stress @ 200% elongation (psi) Low temperature flex. (-40° C) Heat shock (300° C, 4 hrs.) Heat resistance (250° C, 168 hrs.) Elongation (%) Tensile strength (psi) Longitudinal change (%)	ASTM D638 ASTM D638 ASTM D412 AMS-DTL-23053 AMS-DTL-23053 ASTM D638 ASTM D638 AMS-DTL-23053	1200 min. 250 min. 2000 max. no cracking no cracking 200 min. 1200 min. -20 max.
Electrical: Dielectric strength (volts/mil) Volume resistivity (ohm-cm)	ASTM D876 ASTM D876	200 min. 1.0 X 10 ¹¹ min.
Mark Permanence: Abrasion Fluid Resistance Isopropyl Alcohol/Mineral Spirits Terpene Defluxer H2O/PGME/Monoethanolamine	SAE-AS81531 MIL-STD-202F Method 215J	20 rubs 10 rubs (x3) 10 rubs (x3) 10 rubs (x3)
Chemical: Mark Permanence Copper mirror corrosion (175° C, 16 hrs.) Water absorption (%) Fluid resistance (23° C, 24 hrs.) Tensile strength (psi) Elongation (%) Flammability Shrink temperature, nominal Vacuum Outgassing TML, % CVCM, %	SAE-AS81531 AMS-DTL-23053 ASTM D570 AMS-DTL-23053 AMS-DTL-23053 AMS-DTL-23053 ASTM-E-595 ASTM-E-595	PASS no corrosion 0.5 max. 1200 min. 250 min. 15 sec. max. 120° C 1.0 max. 0.1 max.

Specification reference: SAE-AS81531
 AMS-DTL-23053/13B
 NASA SP-R-0022A

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